

Notes:

1. Do not scale drawing.
2. Dimensions are given in inches (mm).
3. Pivot drilled for 1/4-20 x 5/8" FHMS or #14 x 1-1/2" FHWS.
4. Right hand shown.
5. This template also applies to FM19 1-1/2 and M19 1-1/2-20
6. Template drawing for reference only.

**Side Jamb Pivot
1-1/2" Offset – Handed**



An ASSA ABLOY Group Company

Franklin Park, IL 60131

NUMBER

ISM19 & M190 x 1-1/2

DATE


01-03

Handed


M19 & M190 Side Jamb Pivot 1-1/2" Offset

Installation Instructions

Door should already be hung with top pivot and bottom pivot (or floor closer)


1.  Mortise door & frame per template on reverse side.

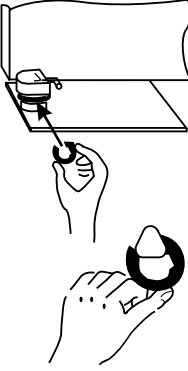
2.  Affix pivot to door & frame.

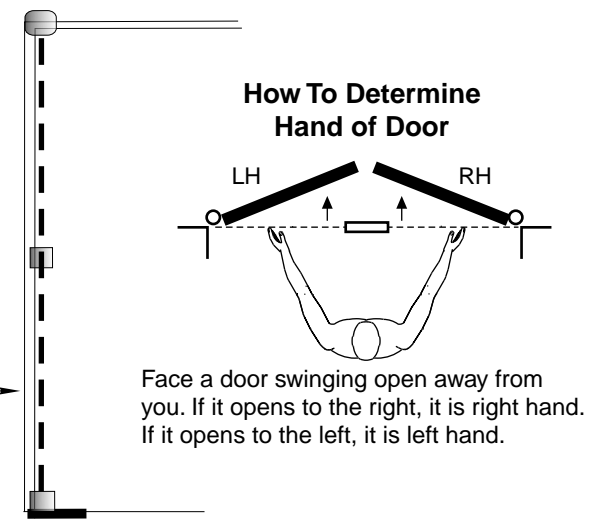
3.  Align pivot point from top pivot to bottom arm. (See diagram)

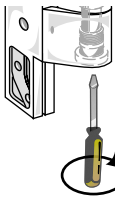
4.  Loosen arm screw*.

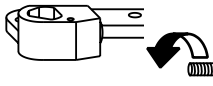
5.  Remove hex cap.

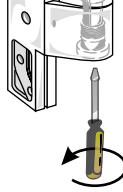
6.  Turn stud screw clockwise. Raise the door to the desired height.

7.  Using shims furnished with bottom arm, fill gap between arm and base.



8.  Turn stud screw counterclockwise until door rests on shims.

9.  Tighten arm screw on spindle. Open and close door several times. Re-tighten arm screw.

10.  Tighten stud screw until you feel resistance.

11.  Replace hex cap.

*** If bottom arm is for a Uni-Chek 67/68 or 117 pivot, make sure the arm is sitting all the way down on the spindle. Make NO adjustments to the M19.**

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